IMPORTANT

Make sure to unplug the table before starting this operation

This manual is for two different versions of the 501-11, the old 6 core wire and the new 4 core wire one
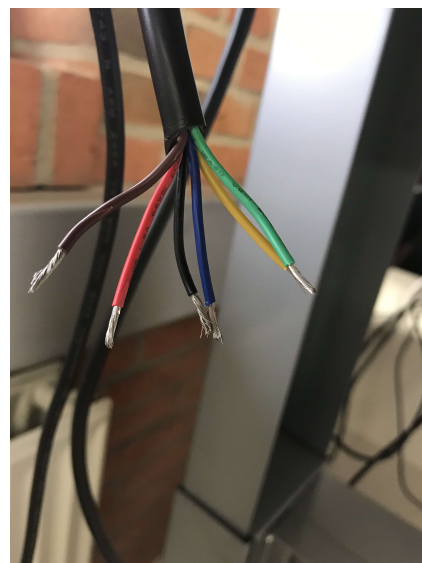
1.) Remove power cord

2.) **Make sure the table is unplugged! 230VAC!!**
 Cut the control panel wire 30cm from table top edge

3.) Put the wire into the box and strip the ends of the wires and check if it has 4 or 6 cores
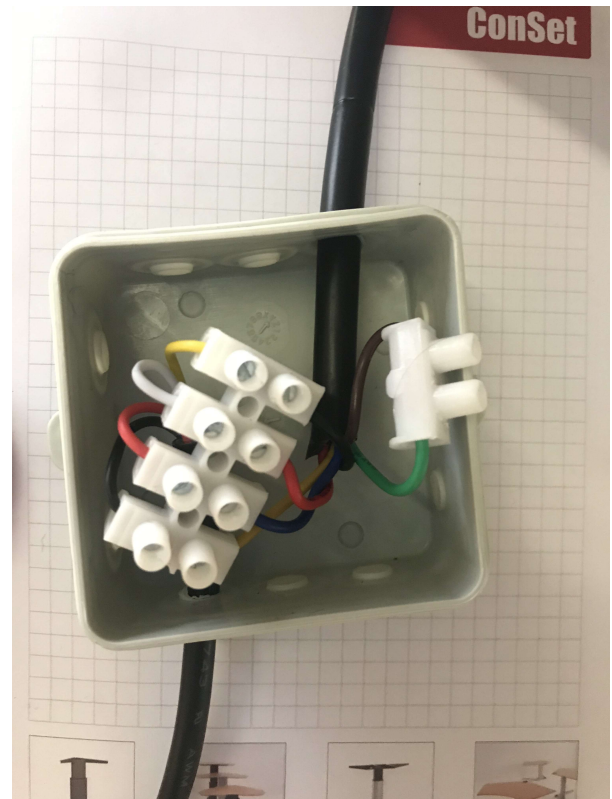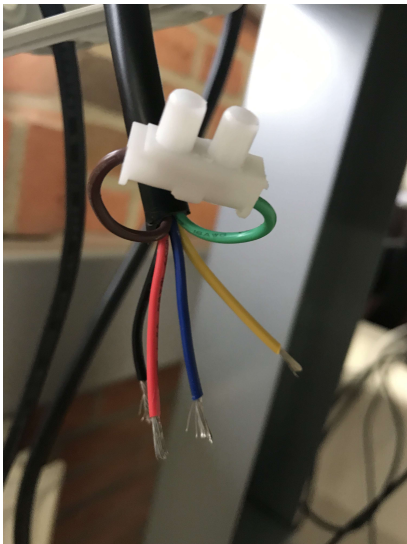
6 core wire - old version

Use the single screw terminal to connect the **green** with the **brown** cable from the table.

Connect the other wires with the screw terminal of the control panel:

Wire from desk frame	Wire from panel
Black	Yellow
Red	White
Blue	Red
Yellow	Black
Green	
Brown	

4 core wire - New version

Connect the for wires that matches the colors as given in the table below:

Wire from desk frame	Wire from panel
Yellow	Yellow
White	White
Red	Red
Black	Black

5) Close the box and screw it on the bottom side of the table top.